AMERI-SOURCE

TECHNICAL INFORMATION

GRADE AS-TJ ISOMOLDED GRAPHITE (ATJ Equivalent)

Fine grain, high density, and excellent mechanical properties

Typical Applications

- Continuous Casting dies
- Hot Pressing Molds and Punches
- Composite Tooling
- EDM electrodes

Sizes Available

- Block 16" x 16" x 20" (Larger sizes available)
- Rounds 2"diameter through 16" diameter x 20" long

Typical Properties @ room temperature

	ENGLISH	AG	METRIC	AG	
Density	lbs/ft 3	114	g/cm 3	1.82	
Particle Size (max)	inches	0.001	mm	0.025	
Specific Resistance	10-4 Ω in	4.5	$\mu\Omega$ m	10	
Flexural Strength	psi	5,800	Mpa	40	
Compressive Strength	psi	11,500	Mpa	80	
CTE (to 100 deg. C)	10-6/deg F	1.7	10-6/deg C	3.0	

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SOLUTIONS TO GLOBAL COMPETITION

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