

VARIOUS SIZES OF 4 TPI NIPPLES

SR. NO.	ELECTRODE SIZE		NIPPLE SIZE	DESIGNATION	RELEVANT STANDARD		
	INCH	MM	(MM)	OF NIPPLE*	IEC	JIS	NEMA
1	3	75	46.04 x 76.2	46T4N	IEC	JIS	NEMA
2	4	100	69.85 x 101.6	69T4N	IEC	JIS	NEMA
3	5.1/8	130	79.38 x 127	79T4N	IEC	JIS	NEMA
4	6	150	92.08 x 139.7	92T4N	IEC	JIS	NEMA
5	7	175	107.95 x 165.10	107T4N	IEC	JIS	NEMA
6	8	200	122.24 x 177.8	122T4N	IEC	JIS	NEMA
7	9	225	139.70 x 177.8	139T4N	IEC	-	-
	"	"	139.70 x 203.2	139T4N-L	-	JIS	-
8	10	250	152.4 x 190.5	152T4N	IEC	-	-
9	12	300	177.8 x 215.9	177T4N	IEC	-	-
10	14	350	203.2 x 254	203T4N	IEC	-	-
11	16	400	222.25 x 304.8	222T4N	IEC	-	-
12	18	450	241.3 x 304.8	241T4N	IEC	-	-
13	20	500	269.88 x 355.6	269T4N	IEC	-	NEMA
	"	"	269.88 x 457.2	269T4N-L	-	-	NEMA
	"	"	298.45 x 457.2	298T4N-L	-	-	NEMA
14	22	550	298.45 x 355.6	298T4N	IEC	-	-
	"	"	298.45 x 457.2	298T4N-L	-	-	NEMA
15	24	600	317.5 x 355.6	317T4N	IEC	JIS	NEMA
	"	"	317.5 x 457.2	317T4N-L	-	-	NEMA

* NIPPLES SHOULD BE SPECIFIED BY ITS DESIGNATION OR SIZE.