

## Electrode Length Tolerances

NOMINAL LENGTH			FULL LENGTH		UNDER FULL LENGTH	
inches	mm	exact conversion to mm	inches	mm	inches	mm
24	600	609.6	23 to 24	584 to 610	21 to 22	533 to 559
30	750	762	28 to 31	711 to 787	24 to 27	610 to 688
36	900	914.4	34 to 37	864 to 940	30 to 33	762 to 838
40	1000	1016	37 to 41	940 to 1041	32 to 36	813 to 914
48	1200	1219.2	44 to 49	1118 to 1245	38 to 43	965 to 1092
60	1500	1524	56 to 63	1422 to 1600	49 to 55	1245 to 1397
72	1800	1828.8	67 to 75	1702 to 1905	62 to 66	1575 to 1676
84	2100	2133.6	78 to 87	1981 to 2210	72 to 77	1829 to 1956
98	2400	2438.4	90 to 99	2286 to 2515	84 to 89	2134 to 2261
110	2700	2794	100 to 114	2540 to 2895	96 to 99	2413 to 2515

### NOTE

- Electrodes in diameters 12 inches / 300mm and above are pre-fitted with nipples prior to shipment unless otherwise specified.
- Nipples for electrodes in diameters 8 inches / 200mm and above are supplied with pitch plugs unless otherwise specified.
- Custom made nipples can be supplied on request.