

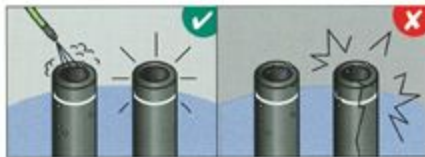
Recommended Storing, Handling and Us



Store electrodes and nipples in a clean, dry and covered area.



Use proper lifting plug being careful not to damage the plug's threads as they can gouge the threads of the electrode socket causing a bad fit.



Dry inside in advance before using – wet electrodes or nipples can crack when charged.



Use cushioning protection at electrode base while tilting to lift new electrode and nipple assembly to avoid end damage.



Move electrodes with a fork lift, do not roll to and fro on the ground to avoid damage.



Clean top socket of the existing column with compressed air before making the joint.



Clean threads of electrodes and nipples only with compressed air free of oil – not with brushes or cloths that can clog or damage threads.



When manually joining electrodes, use a torque wrench with recommended torque (see chart) to tighten – to avoid gaps or too tight pressure resulting in electrode cracking.