

Typical Tightening Torques

ELECTRODE DIAMETER	Inch	8	9	10	12	14	16	18	20	22	24	26	28
	mm	200	225	250	300	350	400	450	500	550	600	650	700
TIGHTENING TORQUE	Ft. lbs.	140	190	270	370	550	600	950	1000	1200	1400	2650	3580
	Kg/m	19	26	37	51	76	83	131	138	166	194	366	495